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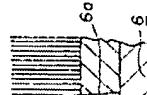
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 Inventor: ITO TATSUNOSUKE  
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 [19,1987. 7.17,04] (04,JP, Examined Patent Publication, 1975031386)  
 Title of invention: PRODUCTION OF BOTTLE BRUSH  
 Abstract: Before adhesion hair original fixing department of hair bundle to soil solidifies, aqua from aperture formation member of framework is interposed in fixing department, before fixing department solidifies, aqua from aperture is formed easily and precisely in fixing department by pulling out aqua from aperture formation member of framework.  
 Before it is at one, and fixing department 7 solidifies first sector 2k of hair bundle 2a which it gathers, and formed hair 2 of indispensability number in manufacture of a bottle business brush to adhere by heating or adhesive, needle 6a of aqua from aperture formation member of frame 6 is interposed in fixing department 7, before fixing department 7 solidifies, member of framework 6 is pulled out, aqua from aperture 8 is formed in fixing department 7.  
 As a result, perforation is easy and it can become vacant in soroi tsuta aqua from correct dimension aperture, when, besides, there is not fallen hair in bore hole, and inner surface of aperture is satir at the same time, and bleed of aqua is preferable, and ostium is formed to the brush which is particularly small like nine bottle business, it is extremely effective.

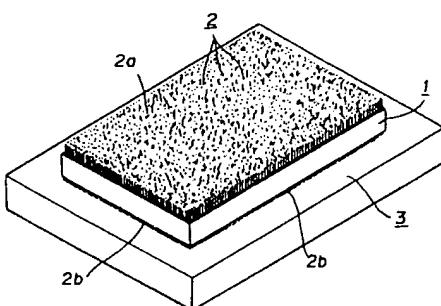
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2図は接着固化の場合の斜視図、第3図は液出孔形成部材の斜視図、第4図は固着部に液出孔形成部材を挿通した状態を示す一部拡大断面図、第5図(1)(2)(3)は刷子の各例を示す斜視図、第6図はボトルに取付けた場合の一例を示す縦断面図である。

1…東ね具、2…毛、3…加熱盤、4…容器、  
5…接着剤、6…液出孔形成部材、7…固着部、  
8…液出孔、9…ボトル、10…刷子、11…液。

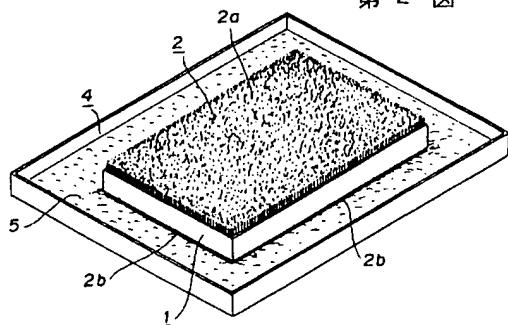
第1図



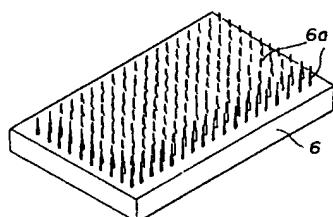
特許出願人 東京刷子株式会社

代理人 伊東貞

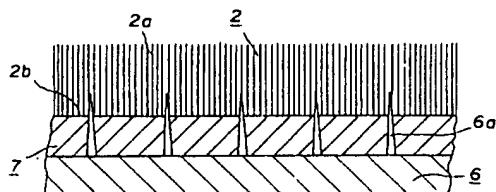
第2図



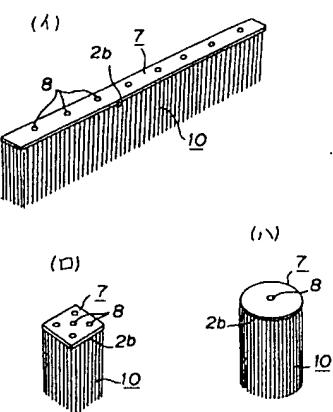
第3図



第4図



第5図



第6図

